**CPC - COOPERATIVE PATENT CLASSIFICATION**

**B**  PERFORMING OPERATIONS; TRANSPORTING  
*(NOTES omitted)*

**PRINTING**

**B41**  PRINTING; LINING MACHINES; TYPEWRITERS; STAMPS

**B41F**  PRINTING MACHINES OR PRESSES (manifolding devices or office printing machines **B41L**)  

**NOTE**
Attention is drawn to Notes 1 and 2 following the title of subclass B41L.

**WARNING**
In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

<table>
<thead>
<tr>
<th>1/00</th>
<th>Platen presses, i.e. presses in which printing is effected by at least one essentially-flat pressure-applying member co-operating with a flat type-bed</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/02</td>
<td>. . . Hand-operated platen presses</td>
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<tr>
<td>1/04</td>
<td>. . . for mono-impression printing, e.g. on sheets</td>
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<tr>
<td>1/06</td>
<td>. . . with platen maintained parallel to bed during movement</td>
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<tr>
<td>1/08</td>
<td>. . . on webs</td>
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<tr>
<td>1/10</td>
<td>. . . for multi-impression printing in one or more colours, e.g. on webs</td>
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<tr>
<td>1/12</td>
<td>. . . on sheets</td>
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<td>1/14</td>
<td>. . . using swinging platens, or forme supports</td>
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<tr>
<td>1/16</td>
<td>. . . for offset printing <em>[((pad printing B41F 17/001))]</em></td>
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<tr>
<td>1/18</td>
<td>. . . for lithography</td>
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<tr>
<td>1/20</td>
<td>. . . for perfecting sheets, i.e. for printing on both sides of sheets</td>
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<tr>
<td>1/22</td>
<td>. . . specially adapted for printing heads, e.g. letter heads</td>
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<tr>
<td>1/24</td>
<td>. . . specially adapted for proof printing</td>
</tr>
<tr>
<td>1/26</td>
<td>. . . Details</td>
</tr>
</tbody>
</table>
| 1/265 | . . . *[Conveying webs (in general B65H)]*
| 1/28 | . . . Sheet-conveying, -aligning or -clamping devices |
| 1/30 | . . . using rotary grippers |
| 1/32 | . . . using air pressure, e.g. vacuum |
| 1/34 | . . . Registering devices, e.g. gauges |
| 1/36 | . . . Clamps for conveying sheets and for holding same on the platens *[{(clamps in manifolding devices B41L 3/02)}]* |
| 1/38 | . . . Platens or type-beds |
| 1/40 | . . . Inking units *[{(for pad printing B41F 17/001)}]* |
| 1/42 | . . . using flat inking elements, e.g. discs |
| 1/44 | . . . using inking ribbons |
| 1/46 | . . . using rollers |
| 1/48 | . . . pivoting around the platen or base |
| 1/50 | . . . supported on carriages for movement in or on runways |
| 1/52 | . . . Carriage driving gear |
| 1/54 | . . . Printing-pressure control devices |
| 1/56 | . . . Auxiliary devices |
| 1/565 | . . . *[Numbering devices (stamping numbering devices B41K)]* |

| 1/58 | . . . Arrangements of counting devices for counting sheets |
| 1/60 | . . . Safety devices |
| 1/62 | . . . for preventing injury to operator |
| 1/64 | . . . . . . to the hands of the operator |
| 1/66 | . . . responsive to incorrect operating conditions |
| 3/00 | Cylinder presses, i.e. presses essentially comprising at least one cylinder co-operating with at least one flat type-bed |
| 3/02 | . . . with impression cylinder or cylinders rotating unidirectionally |
| 3/04 | . . . intermittently; Stop-cylinder presses |
| 3/06 | . . . continuously |
| 3/08 | . . . Single-revolution presses |
| 3/10 | . . . Two-revolution presses |
| 3/12 | . . . Twin presses, i.e. with more than one cylinder or type-bed |
| 3/14 | . . . with impression cylinder or cylinders rotating in opposite directions during each working cycle |
| 3/16 | . . . Twin presses, i.e. with more than one cylinder or type-bed |
| 3/18 | . . . of special construction or for particular purposes |
| 3/20 | . . . with fixed type-beds and travelling impression cylinders |
| 3/22 | . . . with more than one type-bed |
| 3/24 | . . . with cylinders travelling around type-beds having upper and lower printing surfaces |
| 3/26 | . . . with type-beds and impression cylinders simultaneously movable relative to one another |
| 3/28 | . . . Proof-print presses for relief printing, lithography or intaglio printing, i.e. presses for checking accuracy of printing surfaces |
| 3/30 | . . . for lithography *[{(proof-print presses B41F 3/28)}]* |
| 3/32 | . . . Damping devices |
| 3/34 | . . . for offset printing |
| 3/36 | . . . for intaglio or heliogravure printing *[{(proof-print presses B41F 3/28)}]* |
| 3/38 | . . . Wiping mechanisms |
| 3/40 | . . . for perfecting sheets, i.e. for printing on both sides thereof |
Rotary machines

5/00 Rotary letterpress machines *(office printing machines B41L 15/00)*
5/02 . for printing on sheets
5/04 . for printing on webs
5/06 . with several printing units in sequential arrangement
5/08 . with several printing units in both superimposed and sequential arrangement
5/10 . with several printing units arranged side by side
5/12 . for printing on one side and on the other side of webs between the same forme and impression cylinders
5/14 . with several impression cylinders arranged around a forme cylinder
5/16 . for multicolour printing
5/18 . using one impression cylinder co-operating with several forme cylinders
5/20 . specially adapted for proof printing
5/22 . for indirect printing
5/24 . for flexographic printing
7/00 Rotary lithographic machines *(such office printing machines B41L 7/00)*
7/02 . for offset printing
7/025 . [Multicolour printing or perfecting on sheets or on one or more webs, in one printing unit]
7/04 . using printing units incorporating one forme cylinder, one transfer cylinder, and one impression cylinder, e.g. for printing on webs
Rotary machines

11/00 Rotary presses or machines having forme cylinders carrying a plurality of printing surfaces, or for performing letterpress, lithographic, or intaglio processes selectively or in combination

11/02 . . . for securities (security printing B41M 3/14)

13/00 Common details of rotary presses or machines

13/0008 . . . [Driving devices (B41F 13/004 and B41F 13/008 take precedence)]

13/0016 . . . [Storage devices for printing cylinders]

13/0024 . . . [Frames]

13/0032 . . . [Auxiliary numbering devices]

13/004 . . . Electric or hydraulic features of drives

13/0045 . . . [Electric driving devices]

13/008 . . . Mechanical features of drives, e.g. gears, clutches

13/012 . . . Taking-up backlash [(devices for taking-up backlash in general F16H 55/00, e.g. F16H 55/18)]

13/016 . . . Brakes

13/02 . . . Conveying or guiding webs through presses or machines

13/025 . . . [Registering devices]

13/03 . . . Threading webs into printing machines

13/04 . . . intermittently

13/06 . . . Turning-bar arrangements

13/08 . . . Cylinders

13/085 . . . [with means for preventing or damping vibrations or shocks]

13/10 . . . Forme cylinders

13/11 . . . Gravure cylinders (attaching cylindrical forms B41F 27/105)

13/12 . . . Registering devices

13/14 . . . with means for displacing the cylinders

13/16 . . . with means for displacing the printing forms on the cylinders

13/18 . . . Impression cylinders

13/187 . . . for rotogravure

13/193 . . . Transfer cylinders; Offset cylinders (attaching blankets B41F 30/04)

13/20 . . . Supports for bearings or supports for forme, offset, or impression cylinders

13/21 . . . Bearer rings

13/22 . . . Means for cooling or heating forme or impression cylinders

13/24 . . . Cylinder-tripping devices; Cylinder-impression adjustments

13/26 . . . Arrangement of cylinder bearings

13/28 . . . Bearings mounted eccentrically of the cylinder axis

13/30 . . . Bearings mounted on sliding supports

13/32 . . . Bearings mounted on swinging supports

13/34 . . . Cylinder lifting or adjusting devices

13/36 . . . Cams, eccentrics, wedges, or the like

13/38 . . . electrically or magnetically operated

13/40 . . . fluid-pressure operated

13/42 . . . Guards or covers, e.g. for preventing ingress or egress of foreign matter

13/44 . . . Arrangements to accommodate interchangeable cylinders of different sizes to enable machine to print on areas of different sizes

13/46 . . . Printing units for inserting latest news

13/48 . . . Arrangements to enable printing to be effected over selected areas of a single forme cylinder (by inking selected areas B41F 31/18)

13/50 . . . by effecting relative movement of forme and impression cylinders during printing cycle

13/52 . . . by projecting and retracting parts of the surface of the forme cylinder

13/54 . . . Auxiliary folding, cutting, collecting or depositing of sheets or webs

13/56 . . . Folding or cutting

13/58 . . . lengthwise

13/60 . . . crosswise

13/62 . . . Folding-cylinders or drums

13/64 . . . Collecting (gathering sheets or signatures in bookbinding B42C 1/00)

13/66 . . . and stapling

13/68 . . . Adding inserts

13/70 . . . Depositing

13/705 . . . [Interleaving slip sheets]

15/00 Screen printers

15/02 . . . Manually-operable devices

15/04 . . . for multicolour printing

15/06 . . . with auxiliary equipment, e.g. for drying printed articles

15/08 . . . Machines

15/0804 . . . [for printing sheets]

15/0809 . . . [with cylindrical or belt-like screens]

15/0813 . . . [with flat screens]

15/0818 . . . [with a stationary screen and a moving squeegee]

15/0822 . . . [on a stack of sheets]

15/0827 . . . [with a stationary squeegee and a moving screen]

15/0831 . . . [for printing webs]

15/0836 . . . [by means of cylindrical screens or screens in the form of endless belts]

15/084 . . . [simultaneously printing on two sides]

15/0845 . . . [with flat screens]

15/085 . . . [with a stationary screen and a moving squeegee]

15/0854 . . . [with a stationary squeegee and a moving screen]

15/0859 . . . [movable on a long printing table]
Rotary machines

15/0863 . . [with a plurality of flat screens mounted on a turntable]
15/0868 . . [for printing on filamentary articles]
15/0872 . . [for printing on articles having essentially cylindrical surfaces]
15/0877 . . [of varying cross-section]
15/0881 . . [for printing on polyhedral articles]
15/0886 . . [for printing on conical or frusto-conical surfaces]
15/089 . . [for printing on essentially spherical surfaces]
15/0895 . . [for printing on curved surfaces not otherwise provided for]
15/10 . . for multicolour printing
15/12 . . with auxiliary equipment, e.g. for drying printed articles
15/14 . . Details
15/16 . . Printing tables
15/18 . . . . Supports for workpieces
15/20 . . . . with suction-operated elements
15/22 . . . . for single sheets
15/24 . . . . for webs
15/26 . . . . for articles with flat surfaces
15/28 . . . . for elongated flat articles, e.g. strips, bands
15/30 . . . . for articles with curved surfaces
15/32 . . . . for articles with conical surfaces
15/34 . . . . Screens, Frames; Holders therefor
15/36 . . . . flat
15/38 . . . . curved
15/40 . . Inking units
15/405 . . . . [Spraying apparatus]
15/42 . . comprising squeegees or doctors
15/423 . . . . [Driving means for reciprocating squeegees]
15/426 . . . . [the squeegees or doctors being magnetically attracted]
15/44 . . Squeegees or doctors
15/46 . . . . with two or more operative parts
16/00 Transfer printing apparatus
16/0006 . . [for printing from an inked or preprinted foil or band]
16/0013 . . [combined with other printing presses]
16/002 . . . . [Presses of the rotary type]
16/0026 . . . . [with means for applying print under heat and pressure, e.g. using heat activable adhesive]
16/0033 . . . . [with means for applying print under pressure only, e.g. using pressure sensitive adhesive]
16/004 . . . . [Presses of the reciprocating type]
16/0046 . . . . [with means for applying print under heat and pressure, e.g. using heat activable adhesive]
16/0053 . . . . [with means for applying print under pressure only, e.g. using pressure sensitive adhesive]
16/006 . . . . [Arrangements for moving, supporting or positioning the printing foil or band]
16/0066 . . . . [Printing dies or forms]
16/0073 . . . . [with means for printing on specific materials or products]
16/008 . . . . [for printing on three-dimensional articles]
16/0086 . . . . [for printing on articles with cylindrical surfaces]
16/0093 . . . . [Attachments or auxiliary devices]
16/02 . . . . for textile material

17/00 Printing apparatus or machines of special types or for particular purposes, not otherwise provided for
17/001 . . [Pad printing apparatus or machines]
17/002 . . [Supports of workpieces in machines for printing on hollow articles]
17/003 . . [Special types of machines for printing textiles (using the screen printing process B41F 15/00; printing on knitted fabrics B41F 17/38)]
17/005 . . [Supports for workpieces; Devices for securing the workpieces to the supports]
17/006 . . [for printing on curved surfaces not otherwise provided for]
17/007 . . [Use of printing belts]
17/008 . . [Numbering devices for printing on articles other than sheets or webs]
17/009 . . . . for printing books or manifolding sets
17/010 . . . . for printing calendars
17/012 . . . . on articles of indefinite length, e.g. wires, hoses, tubes, yarns
17/013 . . . . at an angle to axis
17/014 . . . . on articles of finite length
17/016 . . . . on end or bottom surfaces thereof
17/018 . . . . on curved surfaces of articles of varying cross-section, e.g. bottles, lamp glasses
17/020 . . . . on articles of uniform cross-section, e.g. pencils, rulers, resistors
17/022 . . . . by rolling contact
17/024 . . . . for printing on flat surfaces of polyhedral articles
17/026 . . . . by rolling contact
17/028 . . . . for printing on curved surfaces of conical or frusto-conical articles
17/030 . . . . for printing on curved surfaces of essentially spherical, or part-spherical, articles
17/032 . . . . on lamp bulbs
17/034 . . . . on articles with surface irregularities, e.g. fruits, nuts
17/036 . . . . for printing on tablets, pills, or like small articles
17/038 . . . . for printing on knitted fabrics
19/00 Apparatus or machines for carrying out printing operations combined with other operations
19/001 . . [with means for coating or laminating]
19/002 . . [with means for applying specific material other than ink]
19/004 . . [with means for applying adhesive]
19/005 . . [with means for applying metallic, conductive or chargeable material]
19/007 . . [with selective printing mechanisms, e.g. ink-jet or thermal printers]
19/008 . . [with means for stamping or cutting out]
19/009 . . with embossing
19/004 . . using intaglio printing forms and wipers
19/006 . . Printing and embossing between a negative and a positive forme after inking and wiping the negative forme; Printing from an ink band treated with colour or "gold"
19/002 . . [Presses of the rotary type]
19/004 . . [Presses of the reciprocating type]
19/006 . . [hand-driven]
19/008 . . [motor-driven]
Common details of printing machinery

21/00 Devices for conveying sheets through printing apparatus or machines (through platen presses B41F 1/28)

21/005 . [Electrostatic holding down devices]
21/002 . Pins (B41F 21/12, B41F 21/14 takes precedence)
21/004 . Grippers ((B41F 21/08, B41F 21/10) B41F 21/12, B41F 21/14 takes precedence)
21/005 . . In-feed grippers (B41F 21/06 takes precedence)
21/006 . . Suction-operated grippers
21/008 . . Combinations of endless conveyors and grippers
21/10 . . Combinations of transfer drums and grippers
21/102 . . (with pneumatic means (B41F 21/108 takes precedence))
21/104 . . {Gripper details (B41F 21/102 takes precedence)}
21/106 . . {for reversing sheets, e.g. for perfecting machine}
21/108 . . {with pneumatic means}
21/12 . . Adjusting leading edges, e.g. front stops
21/14 . . Adjusting lateral edges, e.g. side stops

22/00 Means preventing smudging of machine parts or printed articles (B41F 23/00 takes precedence)

22/005 . . (using a back grey cloth)

23/00 Devices for treating the surfaces of sheets, webs, or other articles in connection with printing

23/002 . . [cleaning devices for sheets or webs]
23/005 . . [of non-flat articles]
23/007 . . [with heat treatment before printing]
23/02 . . by dampening (in rotary lithographic machines B41F 7/24 (; B41F 23/005 takes precedence))
23/04 . . by heat drying, by cooling, by applying powders ((B41F 23/012 takes precedence))
23/0403 . . {Drying webs (B41F 23/0406 takes precedence)}
23/0406 . . {by radiation (B41F 23/0436 takes precedence)}
23/0409 . . {Ultra-violet dryers}
23/0413 . . {Infra-red dryers}
23/0416 . . {by conduction (B41F 23/0436 takes precedence)}
23/042 . . {using heated rolls}
23/0423 . . {by convection (B41F 23/0436 takes precedence)}
23/0426 . . {using heated air}
23/043 . . {using gas or fuel burners}
23/0433 . . {using steam}
23/0436 . . {using a combination of radiation, conduction or convection}
23/044 . . {Drying sheets, e.g. between two printing stations (B41F 23/0486 takes precedence)}
23/0443 . . {after printing}
23/0446 . . . . . . {Wicket conveyors}
23/045 . . {by radiation}
23/0453 . . . . . . {by ultra-violet dryers}
23/0456 . . . . . . {by infrared dryers}
23/0459 . . . . . . {by conduction, e.g. using heated rolls}
23/0463 . . . . . . {by convection}
23/0466 . . . . . . {by using heated air}
23/0469 . . . . . . {by using gas or fuel burners}
23/0473 . . . . . . {by using steam}
23/0476 . . . . . . {Cooling (B41F 23/0483 takes precedence)}

23/0479 . . . . . . {using chill rolls}
23/0483 . . . . . . {Drying combined with cooling}
23/0486 . . . . . . {Particular types of dryers}
23/0489 . . . . . . {Vacuum dryers}
23/0493 . . . . . . {Microwave dryers}
23/0496 . . . . . . {Proof dryers}
23/06 . . . . . . {Powdering devices, e.g. for preventing set-off}
23/065 . . . . . . {for thermography}
23/08 . . . . . . {Print finishing devices, e.g. for glossing prints (B41F 23/005 takes precedence)}

25/00 Devices for pressing sheets or webs against cylinders, e.g. for smoothing purposes

27/00 Devices for attaching printing elements or formes to supports (attaching by chemical means B41N 6/00)

27/005 . . . . . . {Attaching and registering print forms to supports}
27/002 . . . . . . {Magnetic devices}
27/004 . . . . . . {for attaching printing elements to flat type-beds}
27/006 . . . . . . {for attaching printing elements to forme cylinders}
27/008 . . . . . . {for attaching printing formes to flat type-beds}
27/010 . . . . . . {for attaching non-deformable curved printing formes to forme cylinders}
27/015 . . . . . . {for attaching cylindrical printing formes}
27/12 . . . . . . {for attaching flexible printing formes}
27/1206 . . . . . . {Feeding to or removing from the forme cylinder}
27/1212 . . . . . . {using pneumatic force}
27/1218 . . . . . . {comprising printing plate tensioning devices}
27/1225 . . . . . . {moving in the printing plate end substantially rectilinearly}
27/1231 . . . . . . . {by translatory motion substantially tangential to support surface}
27/1237 . . . . . . . {by translatory motion substantially perpendicular to support surface}
27/1243 . . . . . . . {by pivotal or swivelling motion, e.g. by means of a rocking lever}
27/125 . . . . . . . {moving in the printing plate end on a curvilinear path, e.g. by winding on a roll}
27/1256 . . . . . . . {with two semi-cylinders movable relative to each other}
27/1262 . . . . . . . {without tensioning means}
27/1268 . . . . . . . {by self-locking or snap-on means}
27/1275 . . . . . . . {by means of adhesives, staples}
27/1281 . . . . . . . {details of the printing plate ends}
27/1287 . . . . . . . {devices for bending the printing plates or the printing plate ends}
27/1293 . . . . . . . {Devices for filling up the cylinder gap; Devices for removing the filler}
27/14 . . . . . . . {for attaching printing formes to intermediate supports, e.g. adapter members}

30/00 Devices for attaching coverings or make-ready devices; Guiding devices for coverings (make-ready devices B41N 6/00)

30/02 . . . . . . . {attaching to impression cylinders}
30/04 . . . . . . . {attaching to transfer cylinders}
30/06 . . . . . . . {attaching of endless or like continuously-fed coverings}

31/00 Inking arrangements or devices (inking units for platen presses B41F 1/40; inking units for cylinder presses B41F 3/81)
Common details of printing machinery

31/001 . . . (Ink mist preventing means)
31/002 . . . (Heating or cooling of ink or ink rollers)
31/004 . . . (Driving means for ink rollers)
31/005 . . . (Ink viscosity control means)
31/007 . . . (Removing water from ink trains)
31/008 . . . (Inking devices for reversible printing presses)
31/02 . . . Ducts, containers, supply or metering devices
31/022 . . . (Ink level control devices)
31/025 . . . (Ducts formed between two rollers)
31/027 . . . (Ink rail devices for inking ink rollers)
31/03 . . . Ink agitators
31/04 . . . with duct-blades or like metering devices
31/045 . . . (Remote control of the duct keys)
31/05 . . . Positioning devices therefor
31/06 . . . Troughs or like reservoirs with immersed or partly immersed, rollers or cylinders
31/07 . . . for rotogravure
31/08 . . . with ink ejecting means, e.g. pumps, nozzles
31/10 . . . Applications of feed or duct rollers (messenger or moving transfer rollers B41F 31/14)
31/12 . . . adjustable for regulating supply
31/13 . . . Means for driving fountain rollers (B41F 13/12 takes precedence)
31/14 . . . Applications of messenger or other moving transfer rollers
31/15 . . . Devices for moving vibrator-rollers
31/16 . . . Continuous, e.g. endless, band apparatus
31/18 . . . for inking selected parts of printing formes
31/20 . . . Ink-removing or collecting devices
31/22 . . . for inking from interior of cylinder
31/24 . . . Absorbent pads
31/26 . . . Construction of inking rollers (inking-rollers serving also to apply ink repellent in rotary lithographic machines B41F 7/36)
31/28 . . . Spray apparatus
31/30 . . . Arrangements for tripping, lifting, adjusting, or removing inking rollers; Supports, bearings, or forks therefor
31/301 . . . (Devices for tripping and adjusting form rollers)
31/302 . . . (Devices for tripping inking devices as a whole)
31/304 . . . (Arrangements for inking roller bearings, forks or supports (B41F 31/301 takes precedence))
31/305 . . . (Eccentric bearings)
31/307 . . . (Sliding bearings)
31/308 . . . (Swinging bearings)
31/32 . . . Lifting or adjusting devices (for damping rollers B41F 7/40)
31/34 . . . Cam, eccentric, wedge, or like devices
31/36 . . . fluid-pressure operated
31/38 . . . magnetically operated

33/00 Indicating, counting, warning, control or safety devices (arrangements of counting devices in platen presses B41F 1/00, B41F 1/58, arrangements of counting devices in cylinder presses B41F 3/84; ink supply or metering devices B41F 31/02)
33/0009 . . . (Central control units)
33/0018 . . . (Protection means against injury to the operator)
33/0027 . . . (Devices for scanning originals, printing formes or the like for determining or presetting the ink supply)
33/0036 . . . (Devices for scanning or checking the printed matter for quality control)

33/0045 . . . (for automatically regulating the ink supply)
33/0054 . . . (Devices for controlling dampening)
33/0063 . . . (Devices for measuring the thickness of liquid films on rollers or cylinders)
33/0072 . . . (Devices for measuring the pressure between cylinders or bearer rings)
33/0081 . . . (Devices for scanning register marks)
33/009 . . . (Devices for controlling numbering)
33/02 . . . Arrangements of indicating devices, e.g. counters
33/025 . . . (Counters)
33/04 . . . Tripping devices or stop-motions (stripping devices for doctor blades B41F 9/1027; cylinder-stripping devices of rotary presses or machines B41F 13/24; arrangements for tripping inking rollers B41F 31/30)
33/045 . . . (for starting or stopping operation of numbering devices)
33/06 . . . for starting or stopping operation of sheet or web feed
33/08 . . . for starting or stopping operation of cylinders
33/10 . . . for starting or stopping operation of damping or inking units
33/12 . . . for starting or stopping the machine as a whole
33/14 . . . Automatic control of tripping devices by feelers, photoelectric devices, pneumatic devices, or other detectors
33/16 . . . Programming systems for automatic control of sequence of operations
33/18 . . . Web break detection (B41F 33/04 takes precedence)
35/00 Cleaning arrangements or devices [(in manifolding apparatus or the like B41L 41/00)]
35/001 . . . (Devices for cleaning parts removed from the printing machines (B41F 35/003 takes precedence))
35/002 . . . (for dampening rollers)
35/003 . . . (for screen printers or parts thereof)
35/004 . . . (for cylindrical screens)
35/005 . . . (for flat screens)
35/006 . . . (for impression cylinders)
35/007 . . . (for supports of workpieces)
35/008 . . . (for doctor blades)
35/02 . . . for forme cylinders
35/04 . . . for inking rollers
35/06 . . . for offset cylinders